



# Thermilate Middle East Trading LLC.

**GUTTER OVER SKINNING WORKS**

# METHODOLOGY FOR GUTTER OVER-SKINNING



- **Surface Preparation**
- **Apply 1 coat of Rust Bullet on corroded areas (Only if Rust is spotted)**
- **Apply Red-Oxide Primer on existing gutter (Only for GI Gutters)**
- **Fix Plastic Sheet as separator / Foam used for slope if required**
- **Fix New 0.7mm Aluminium Gutter custom made to the size of existing gutter**
- **Application of Permocryl Primer on complete Gutter – 1 Coat**
- **Application of T-103 Butyl Sealant on the overlapping joints**
- **Fixing of CS-101 Butyl Tape on over-lapping joints**
- **Applying one coat of Thermilate e-coat. Allow 6 hours for curing**
- **Fixing of CS-102 Mesh over the CS-101 Tape. Allow 6 – 8 hours for curing**
- **Application of 2 coats of Thermilate E-coat on complete Gutter**

# Typical Rusted Gutter



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# After Cleaning with Pressure washer





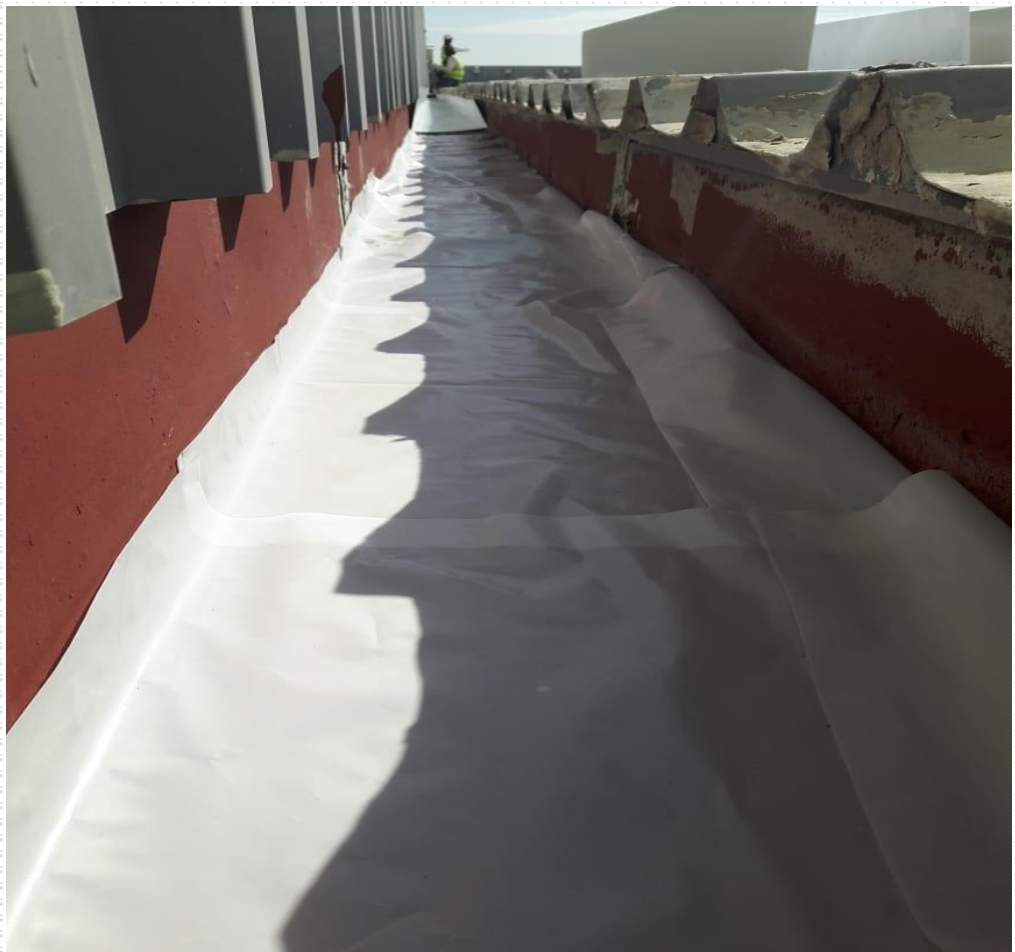
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# Application of Red Oxide Primer (Only GI Gutter)





# Plastic Sheet as separator / Foam used for slope



Fix New 0.7mm Aluminium Gutter fixed over the existing gutter with minimum 15 cm overlapping on joints



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## Applying sealant on overlapping joints

- 15 cm overlapping on joints
- Apply non curing Thermilate T-103 Butyl sealant between overlapping joints
- Rivet joints with





# Primer application



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# Tape Fixing on Gutter overlapping Joints





# Mesh Fixing on Gutter overlapping Joints



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# After application of Thermilate E-coat (2 coats)

